

Work Order ID 132014

April-23-15 9:45:56 AM

132014

Page 1

Item ID: D139-799-017

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cargo Floor Protector - Cargo Compartment

Stop ***NS2***

Start Date: 4/23/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/01/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	H								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D139-799-017 CHG003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DAS
05
9-89

MAY 08 2015

DAS
27
9-89

APR 23 2015

DAS
63
0-89

MAY 08 2015

Work Order ID 132014

April-23-15 9:45:56 AM

132014

Page 2

Item ID: D139-799-017 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cargo Floor Protector - Cargo Compartment
 Start Date: 4/23/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/01/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-017								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ERA - see LL before closing

15-05-8 SJP

MCS MAY 12 2015

ENG blos

U 15-05-12

Picklist Print

April-23-15 9:45:55 AM

Page 1

Work Order ID: 132014

132014

Parent Item: D139-799-017

D139-799-017

Parent Item Name: Cargo Floor Protector - Cargo Compartment

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 10.06.08 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VEF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 11.11.16 removed (1)
D4153-1 & add (1) -3 DD verf:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4153-3

Manufactured

No

110

Each

11.0000

1

1

27

DAS

9-89

APR 23 2015

D4153-3

Joggle Bracket

DAS

05

9-89

Location

Loc Qty

Loc Code

ST198

11

103123

6

111410

5

D3580-1

Manufactured

No

110

Each

21.0000

2

2

DAS

27

9-89

APR 23 2015

D3580-1

Joggle Bracket

DAS

05

9-89

Location

Loc Qty

Loc Code

ST050

1

127565

1

ST051A

20

129913

20

D3628-1

Manufactured

No

110

Each

475.0000

2

2

DAS

27

9-89

APR 23 2015

D3628-1

Washer, Cupped

AS

05

9-89

Location

Loc Qty

Loc Code

FG

10

83587

10

ST052A

322

123627

322

ST053

143

116783

30

123627

113

Picklist Print

April-23-15 9:45:55 AM

Page 2

Work Order ID: 132014

132014

Parent Item: D139-799-017

D139-799-017

Parent-Item Name: Cargo Floor Protector - Cargo Compartment

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D4130-5	Manufactured	No	110	Each	0.0000	1	1		
D4130-5						**	<u>132022</u>	DAS	
Fwd Cargo Floor Protector								27	
D4130-7	Manufactured	No	110	Each	0.0000	1	1		
D4130-7						**	<u>132023</u>	DAS	
Center Cargo Floor Protector								27	
D4130-9	Manufactured	No	110	Each	0.0000	1	1		
D4130-9						**	<u>132024</u>	DAS	
Aft Cargo Floor Protector								27	
D4153-1	Manufactured	No	110	Each	7.0000	1	1		
D4153-1						**		DAS	
Joggle Bracket								27	

DAS
05
9-89

Location

ST197

108164

Loc Qty

7

7

Loc Code

~~B123608~~ B123608

D4166-1

Manufactured No

110

Each

5.0000

2

2

D4166-1

Placard, Max Load

DAS
27
9-89

Location

FG

83381

83488

Loc Qty

5

4

1

Loc Code

B123608

APR 23 2015

April-23-15 9:45:55 AM

Shop Packet Print

Page 2